

7355



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM632V3013101-1
Job Sheet 182037



1-5
3-16

①

DAS
21
9-89

Part No: RBEM632V3013101-1

Job Qty: 6 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Part Created: 8/16/18

Job Tracking No:

Due Date: 8/27/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3013101 REV 1 SHEET 2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	6 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Machining-2		
110	Bandsaw	6 pcs	8/27/18	8/27/18	0.00	0.00	Bandsaw1		
120	CNC Vertical Machining	6 pcs	8/27/18	8/27/18	0.00	0.00	HAAS 5 Axis		
130	QC	6 pcs	8/27/18	8/27/18	0.00	0.00	QC2 Machining-4		
140	QC	6 pcs	8/27/18	8/27/18	0.00	0.00	QC8 Machining-4		
170	Packaging	6 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1		
180	QC21-SA	6 Ea	8/27/18	8/27/18	0.00	0.00	QC21		

Part Op 110 - -Cut blanks to 6.875".
Descriptions: 120 - Machine as per DWG. Folio FB574

DAS
21
9-89

OCT 09 2018

GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-NYLON 6-B3.000X4.000-W	CAST NYLON BAR 3" X 4"	3.4320 ft (572 ea)	90-Start up Operation	5114124

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-NYLON 6-B3.000X4.000-W	3	23	0

Part Specifications

Specifications could not be found.



Container No: S114125



Part: RBEM632V3013101-1

Job No: 182037

Serial No/Batch: S114125

Revision: 1

Inspector:

Exp Date:

Instructions:

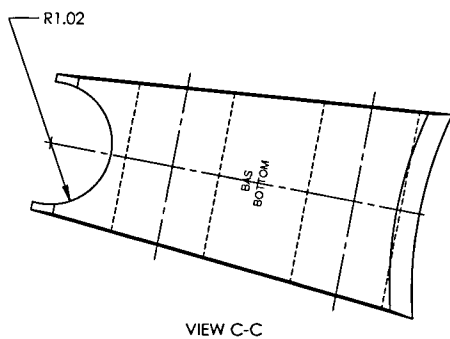
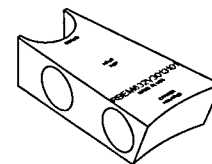
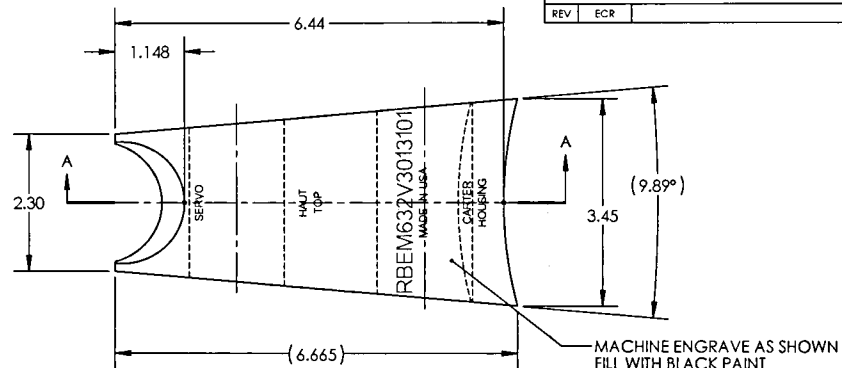
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/16/18 9:03 AM dart.logan.david

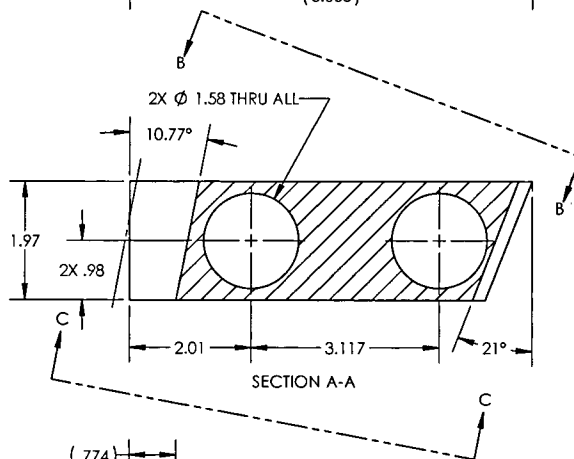
Date: 09/27/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR

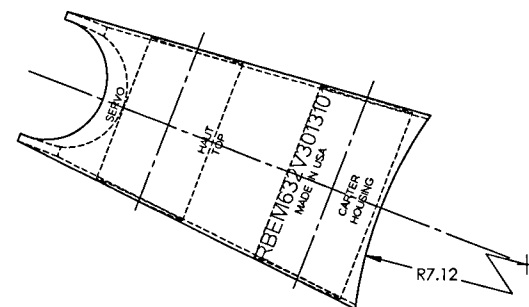
REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



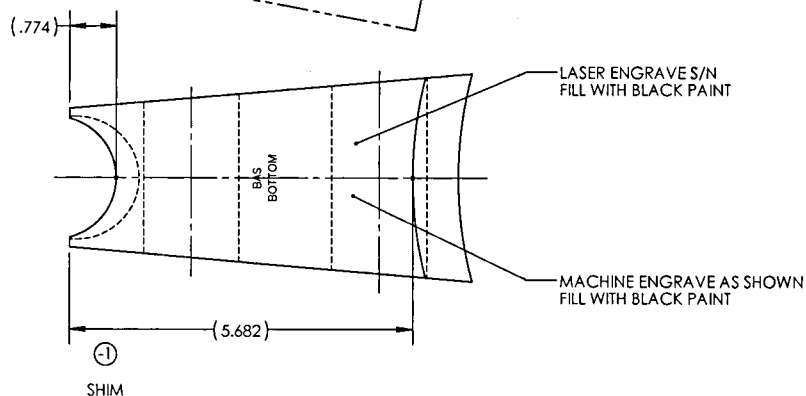
VIEW C-C



SECTION A-A



VIEW B-B



SHIM

DART AEROSPACE	
TITLE SERVO-CONTROL FITTINGS NUT GUIDE	
DWG NO. RBEM632V3013101-1	REV 1
MATERIAL: WHITE NYLON	
FINISH: .XXX ± .005 FRACTIONS ± 1/8	
SPEC: .XX ± .01 ANGLES ± .5°	
.X ± .1 SURFACES ± 125	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
CRPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE: 1:2	
DATE: 6/14/2016	
SHEET 2 OF 10	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					